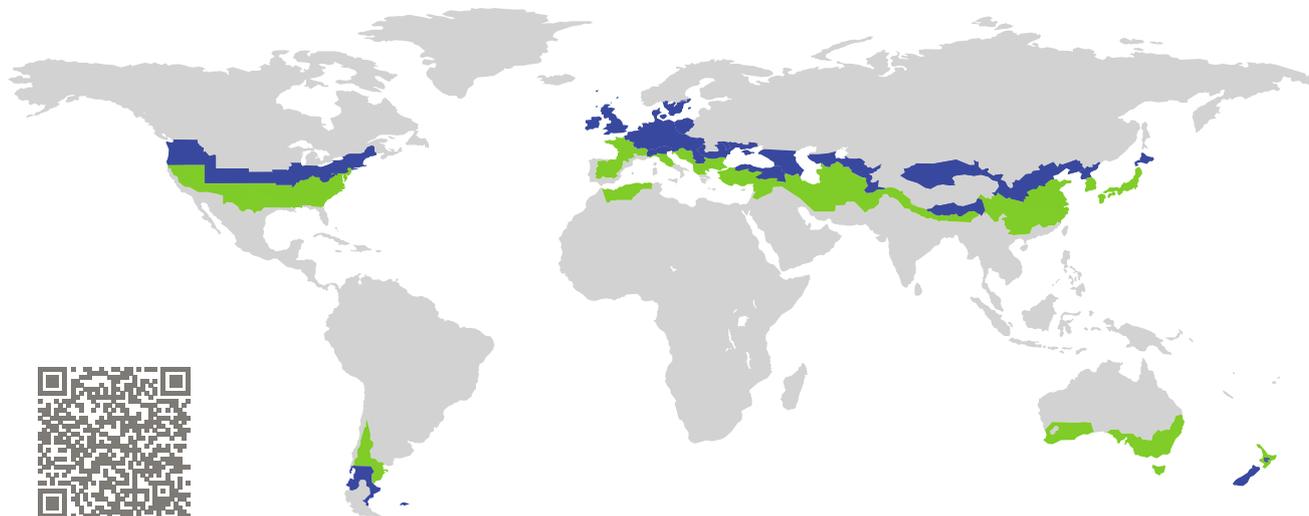


CERTIFICATE

Certified Passive House Component

Component-ID 0726cw03 valid until 31st December 2018

Passive House Institute
Dr. Wolfgang Feist
64283 Darmstadt
Germany

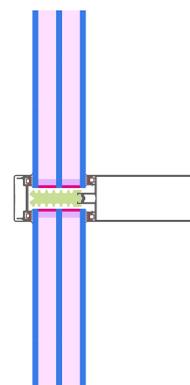


Category: **Curtain Wall**
Manufacturer: **Aluprof S.A.,
Bielsko-Biala,
Poland**
Product name: **MB-SR50N HI+**

**This certificate was awarded based on the following
criteria for the cool, temperate climate zone**

Comfort $U_{CW} = 0.80 \leq 0.80 \text{ W}/(\text{m}^2 \text{ K})$
 $U_{CW, \text{installed}} \leq 0.85 \text{ W}/(\text{m}^2 \text{ K})$
with $U_g = 0.70 \text{ W}/(\text{m}^2 \text{ K})$

Hygiene $f_{Rsi=0.25} \geq 0.70$



cool, temperate climate



**CERTIFIED
COMPONENT**

Passive House Institute

Passive House
efficiency class

phE

phD

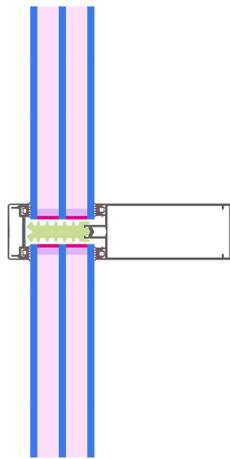
phC

phB

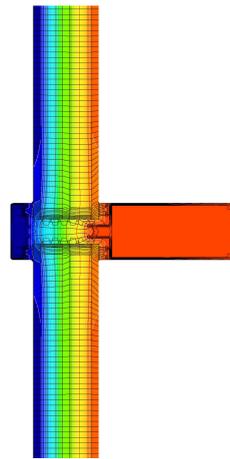
phA

phA+

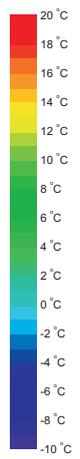
www.passivehouse.com



Calculation model



Isothermal



Description

Mullion and transom facade of aluminium. Aluminium cover- and pressure- strip. PE foam insulator inside of the rebate (0.035 W/(mK)). Used Pane: 54 mm (6/18/6/18/6), intersection of the Glass: 14 mm. The screw-losses were carried out by 3D-thermal flux simulation (PHI), for the glass-carrier losses, the default-values according to the certification criteria were taken into account. Used spacer: ULTIMATE Swisspacer with silicone secondary sealing

Explanation

The element U-values were calculated for the test element size of 1.20 m × 2.50 m with $U_g = 0.70 \text{ W}/(\text{m}^2 \text{ K})$. If a higher quality glazing is used, the element U-values will improve as follows:

Glazing	$U_g =$	0.70	0.64	0.53	0.48	W/(m ² K)
		↓	↓	↓	↓	
Element	U_{CW}	0.80	0.74	0.64	0.59	W/(m ² K)

Transparent building components are sorted into efficiency classes depending on the heat losses through the opaque part. The frame U-Values, frame widths, thermal bridges at the glazing edge and the glazing edge lengths are included in these heat losses. A more detailed report of the calculations performed in the context of certification is available from the manufacturer.

The Passive House Institute has defined international component criteria for seven climate zones. In principle, components that have been certified for climate zones with higher thermal requirements may also be used in climates with less stringent requirements. In a particular climate zone it may make sense to use a component of a higher thermal quality which has been certified for a climate zone with more stringent requirements.

Further information relating to certification can be found on www.passivehouse.com and passipedia.org.

Frame values			Frame width b_f mm	U -value frame U_f^1 W/(m ² K)	Ψ -panel edge Ψ_g W/(m K)	Temp. Factor $f_{Rsi=0.25}$ [-]
Top fixed	(tof)		50	0.94	0.032	0.83
Side fixed	(sf)		50	0.97	0.032	0.83
Bottom fixed	(bof)		50	0.94	0.032	0.83
Mullion fixed	(m)		50	0.97	0.032	0.83
Transom fixed	(tf)		50	0.94	0.032	0.83
Spacer: SWISSPACER Ultimate			Secondary seal: Polysulfide			

Thermal glass carrier bridge ² $\chi_{GT} = 0.004$ W/K

Validated installations

Exterior insulation and finishing system (EIFS) (fixed glazed)		Lightweight timber (fixed glazed)		Ventilated facade (fixed glazing)	
$\Psi_{install}$	W/(m K)	$\Psi_{install}$	W/(m K)	$\Psi_{install}$	W/(m K)
Top	0.026	Top	0.049	Top	0.024
Left	0.024	Left	0.035	Left	0.033
Right	0.024	Right	0.035	Right	0.033
Bottom	0.026	Bottom	0.049	Bottom	0.024
$U_{W,installed} = 0.83$ W/(m ² K)		$U_{W,installed} = 0.85$ W/(m ² K)		$U_{W,installed} = 0.84$ W/(m ² K)	

¹ Includes $\Delta U = 0.28$ W/(m² K). Determined through 3D - FEM Simulation

² Standard value . Glass carrier type : Non-Metallic Glass Carrier with Screws

